

Fig.1

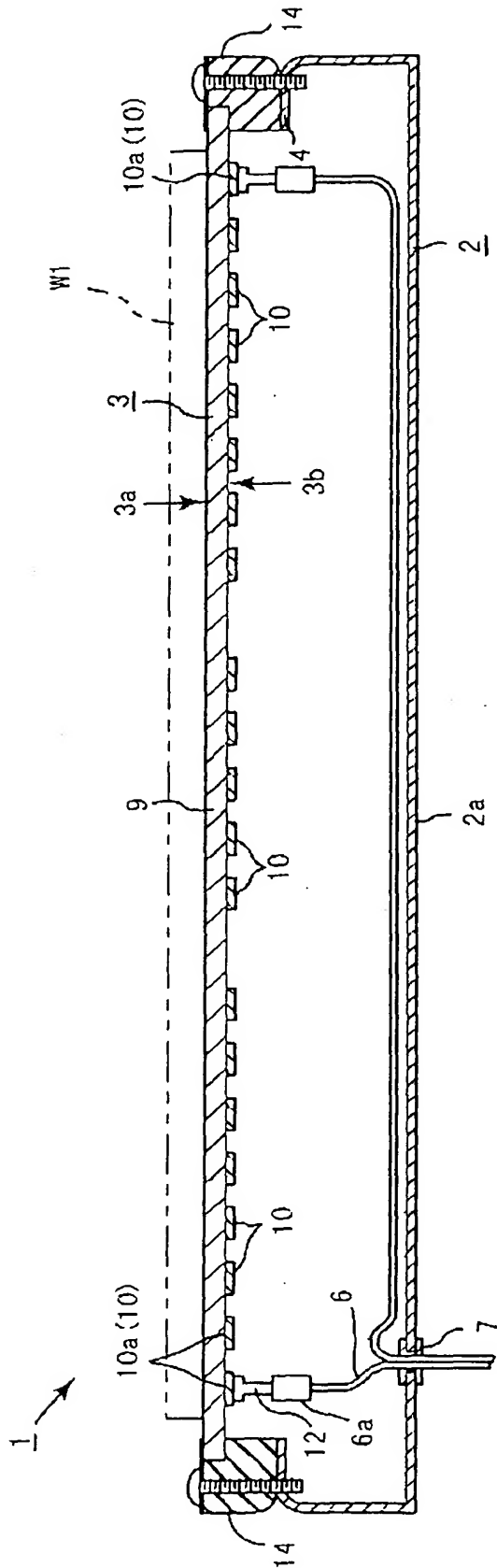


Fig.2

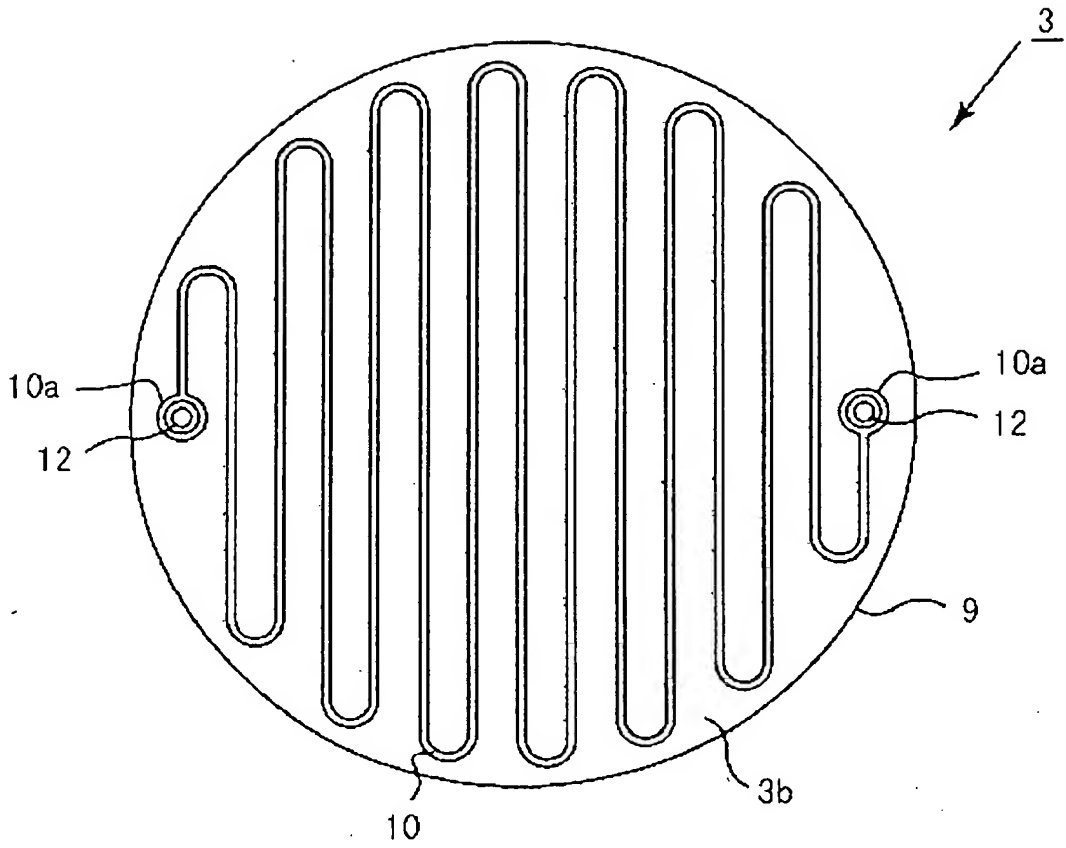


Fig.3

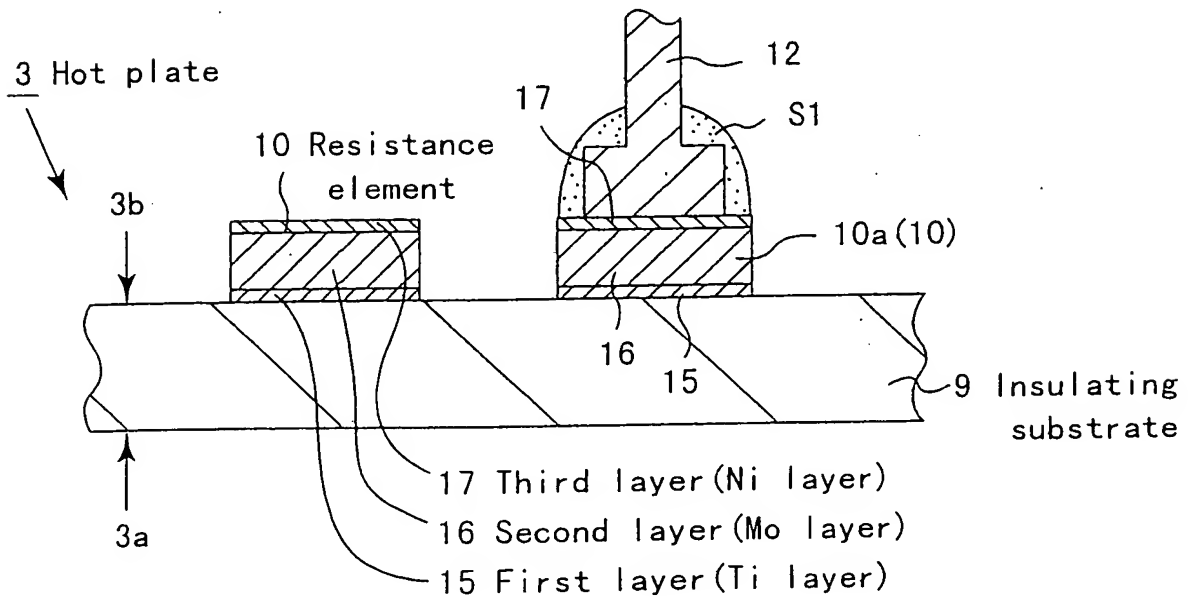
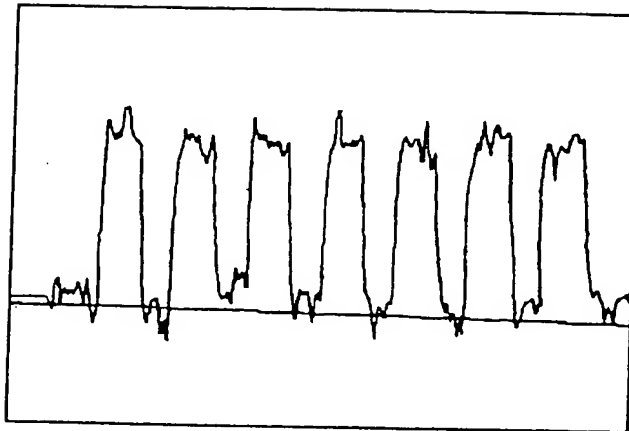
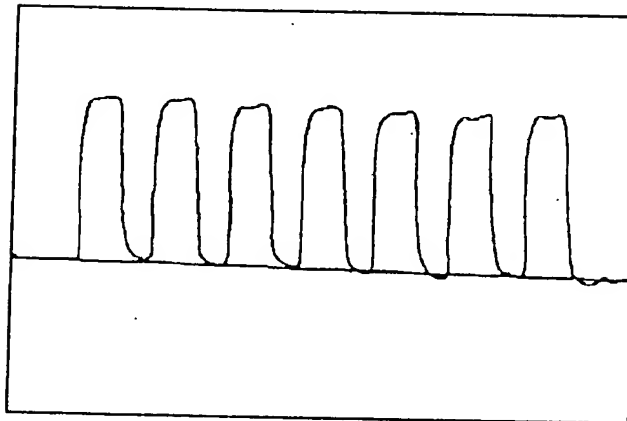


Fig.4

(a)

 $Ra=0.5$ 

(b)

 $Ra=0.1$ 

(c)

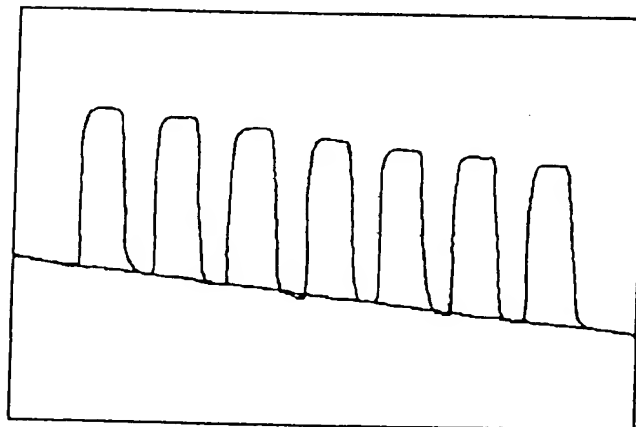
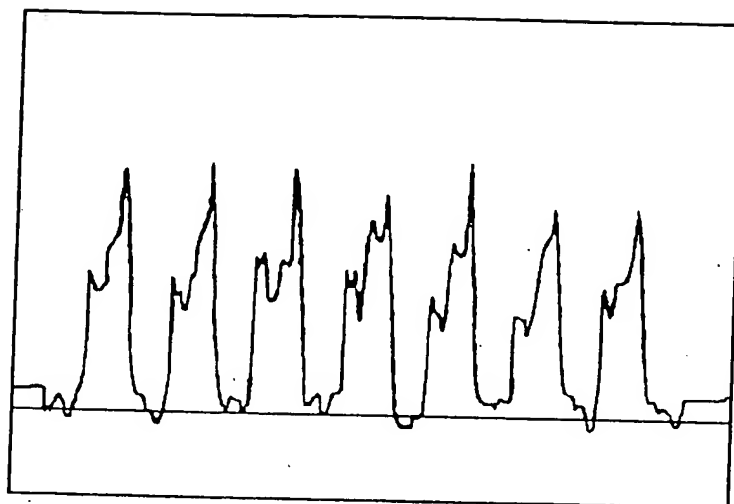
 $Ra=0.03$ 

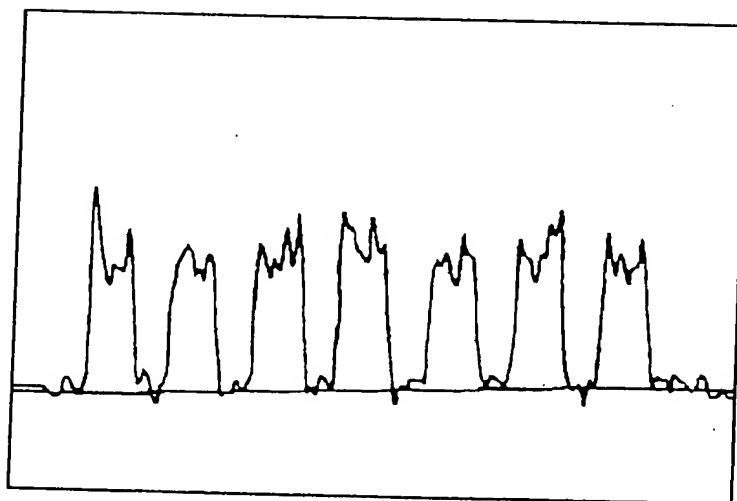
Fig.5

(a)



Perpendicular to the printing direction

(b)



Parallel to the printing direction